

Introduction to activities in the micro and nanotechnology platform

V8 december 2020

Open your computer speakers and increase the sound

A LITTLE OF HISTORY

> Micro fabrication in LAAS is more than 50 years of expertise



1968
The first
dedicated
room



1978
The first clean
room



Since 2006
Renatech
platform
1600 m²



Skills on equipment
Skills on processes

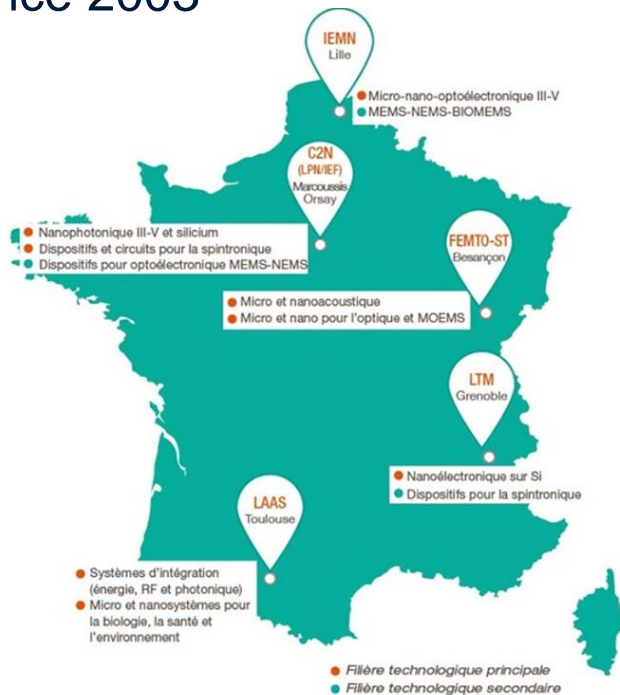




- > <https://www.renatech.org/>
- > Since 2003

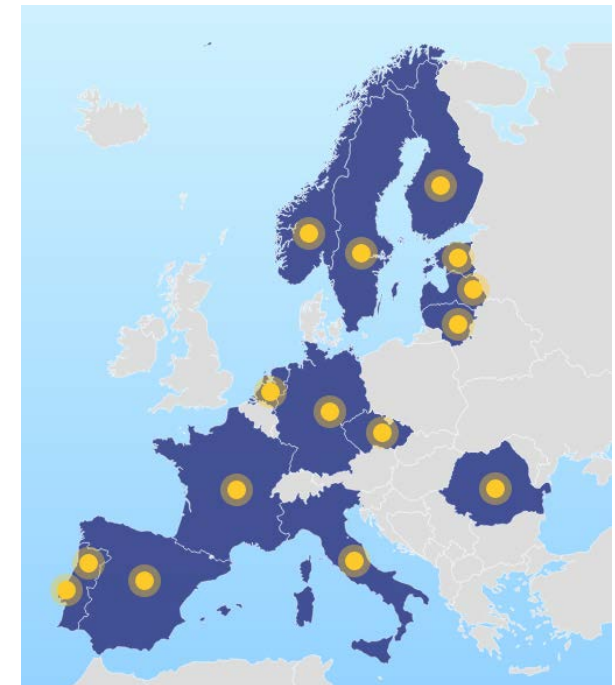


- > <http://euronanolab.eu/about-en/>
- > Under construction since 2016



> Networks strength

- Widen available techniques
- Second source in case of process or equipment problem



> **We can connect you to others process capabilities**



The needs for the infrastructure

> To keep it optimized



> For the success of your processes

> Every one implication is essential.



> We rely on you to come up with improvements



The needs for safety

> For people

> For infrastructure

> For environment



> **Safety is our individual and collective responsibility**

> **Report any risky situation, make proposals**



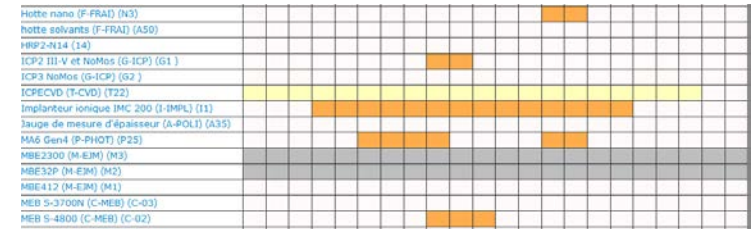
The needs for organization

> For everyone to achieve their goals as best they can

- 2003 : 50-70 equipment (10 M€) **Today : more than 200 (> 35 M€)**

- Myfab online application to manage the activity

<https://lims.laas.fr/Default.aspx>



- 2003 : 50 users



Today : nearly 300 users

> **Our individual rigour guarantee of collective success**

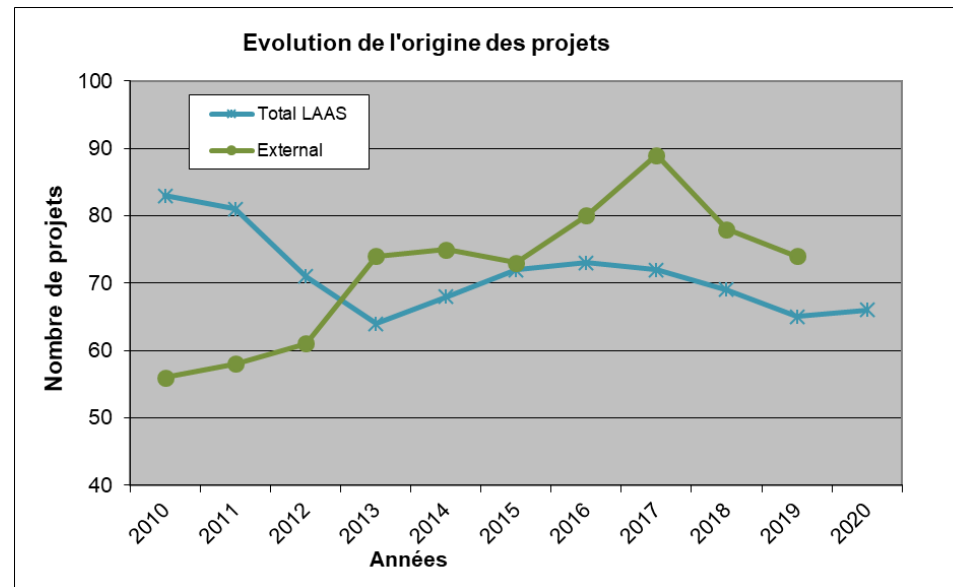


The needs of belonging to a collective

> Your project is supported with the utmost attention..... like 149 others

■ 2003 : 15-20 internal projects

today : 150 internal/ external projects



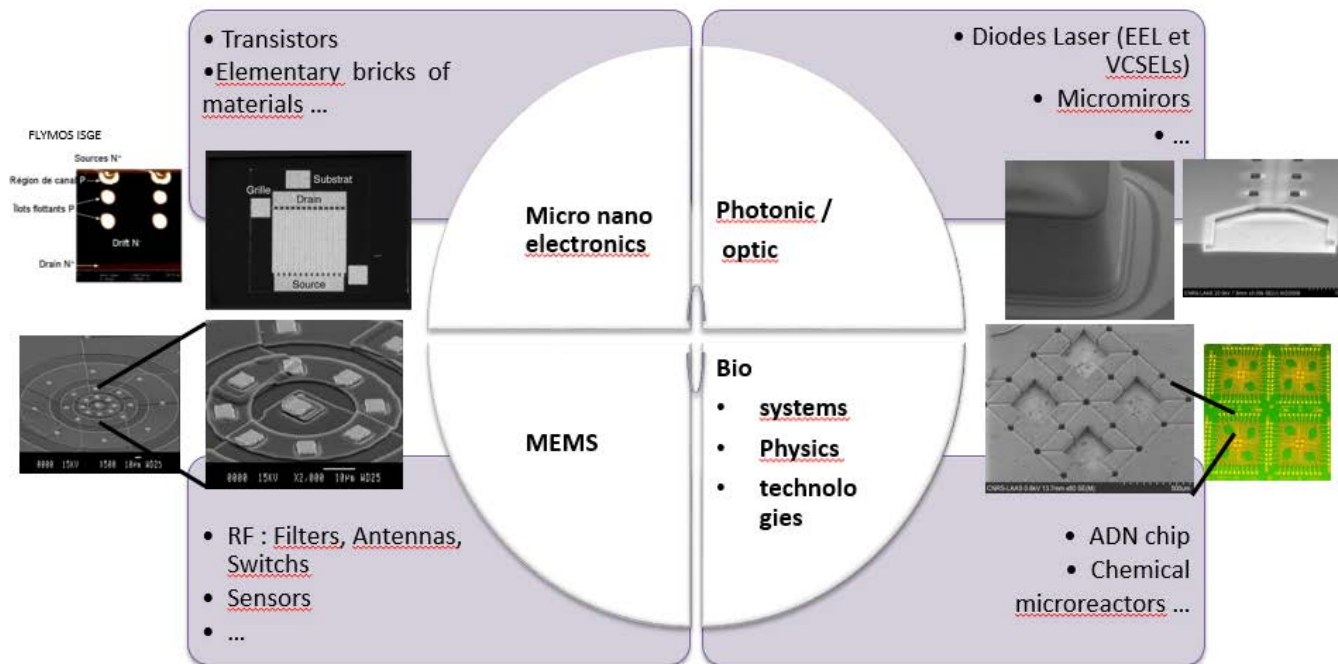
> **Everyone's spirit of responsibility allows to answer everyone at the best**



The needs of belonging to a collective

> Numerous applications areas

- Can create cross contaminations, sources of failure.
- 2003 : 2 applications areas **today : 4 mains applications areas and subareas**

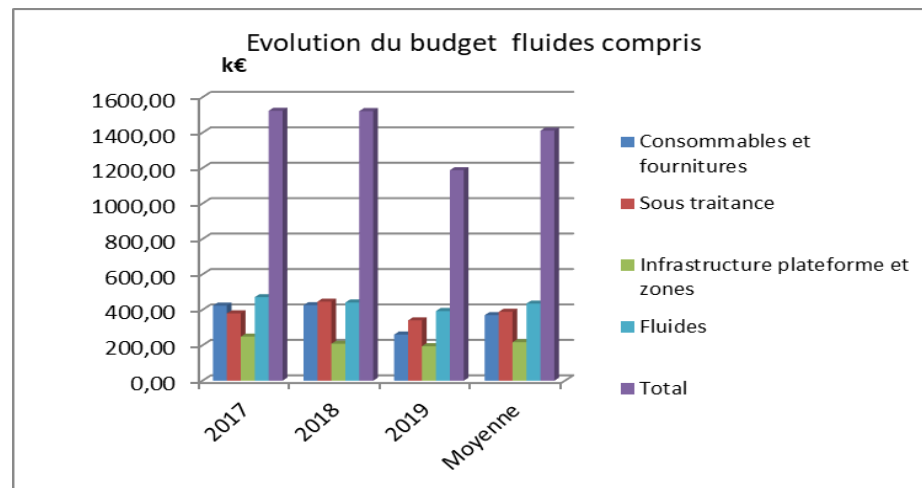


> Take care of your activities and others's ones



The needs for managing a budget

- > 1,4 M€/year running budget
- > 0,5M€/year Investment in average
- > Assume
 - By CNRS
 - Funders through the funding of your projects



- > Funders ask for very precise justifications
 - Implementation of a certified billing
- > **Every activity as a cost, be aware when working**



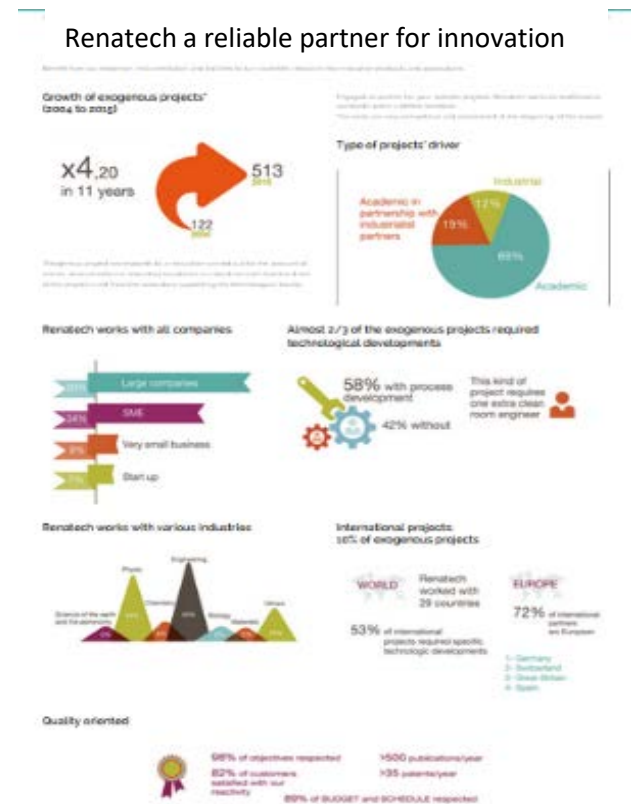
The needs for reporting

> Guardianships (CNRS, Ministry, etc..) ask for continuous reporting of facts and key figures

- To give budgets
- To give technical human resources

> For know-how sustainability

> **We all need to apply the procedures to ensure the resources sustainability.**



The needs for individual implication

- > Everyone is requested 2 - 3 times/year
 - Friday from 15:30 to 16:30
 - Storage, supply, calibration and inspection of chemistry, photolithography and characterization areas.

- > To help you organize yourself
 1. A quarterly planning is released by mail
 2. You are reminded the Monday of the week of your intervention.

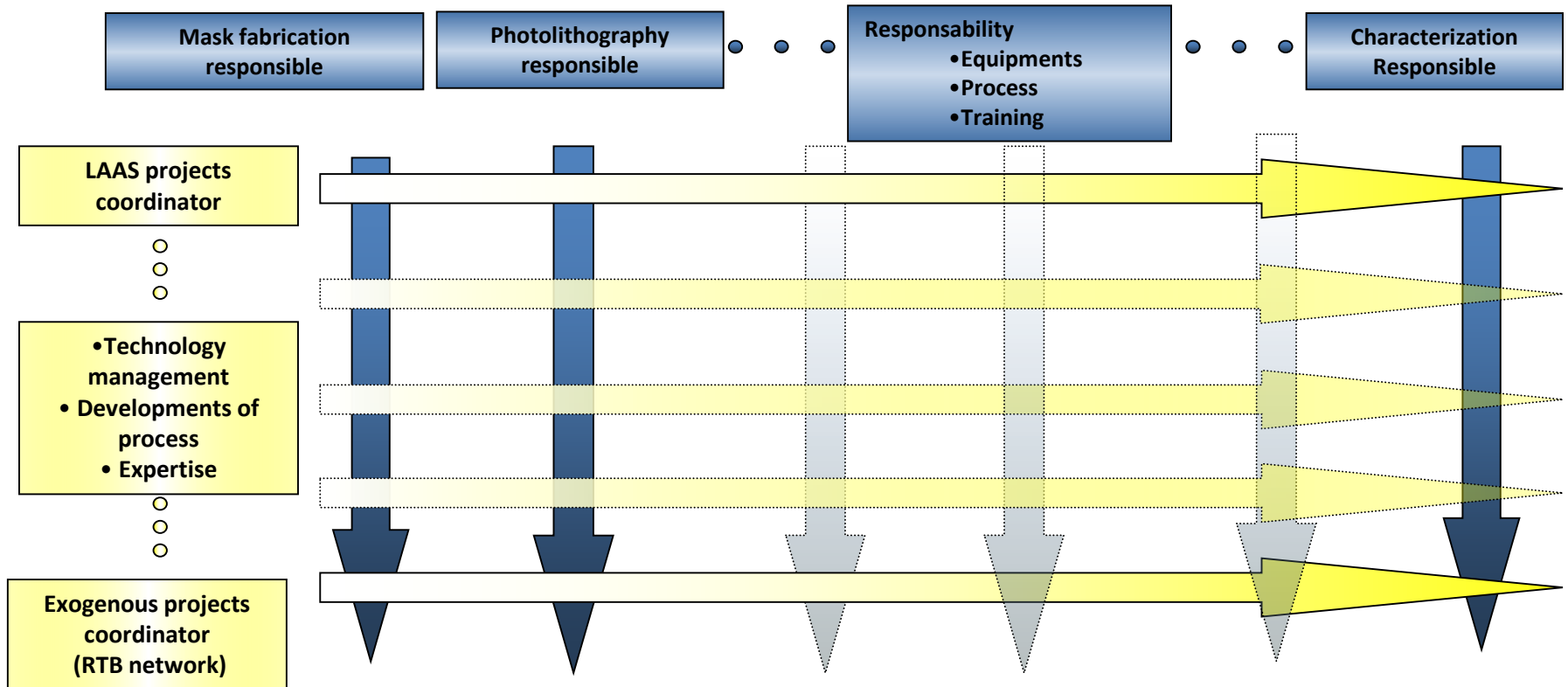
- > If unavailable, you must find someone who will replace you, or last indicate your vacancy. If one of these situation supply information to soutienteam@laas.fr

- > **In case of repeated non justified vacancies your access to clean room is close.**



To help you : the Team service

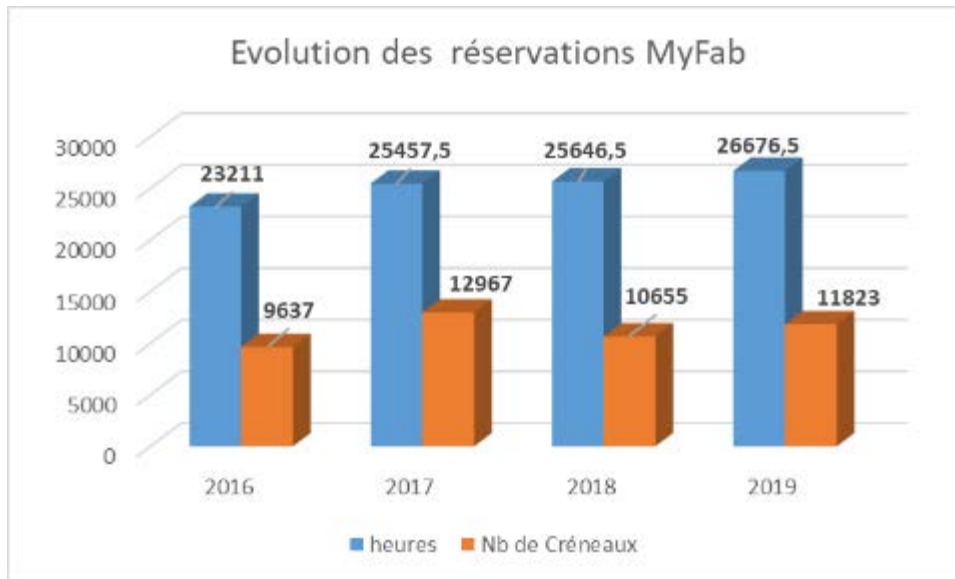
- > Nearly 30 Engineers, Assisting Engineers, Technicians, Apprentices under the direct authority of the director



- > You have to know the technical coordinators of your projects

The needs for managing activities

- > To optimize the access to resources and knowledge
 - Myfab online application <https://lims.laas.fr/Default.aspx>



Dossier administratif

- Substrates costs [info]
- presence personnel TEAM [info]

Mode d'emploi

- UV lithography video training [info]
- Lithography training (moodle account required) [info]

Procédé

- mode operatoire photolithographie ECI3012 1um [info]
- mode operatoire photolithographie ECI3012 2.5um [info]
- mode operatoire photolithographie Nlof 2035 2.5um [info]
- mode operatoire photolithographie Nlof 2035 5um [info]
- mode operatoire photolithographie AZ 40XT 13um [info]
- mode operatoire photolithographie AZ 40XT 20um [info]
- mode operatoire photolithographie AZ 4999 8um [info]
- mode operatoire photolithographie AZ4562 5um [info]
- mode operatoire photolithographie AZ4562 10um [info]
- mode operatoire photolithographie BPN 50um [info]
- mode operatoire photolithographie DF 1005 5um [info]
- mode operatoire photolithographie DF 1025 25um [info]
- mode operatoire photolithographie DF 1050 50um [info]
- mode operatoire photolithographie PHOTEC PH2040 40um [info]
- mode operatoire photolithographie S1805 400nm [info]
- mode operatoire photolithographie S1805 800nm [info]
- mode operatoire photolithographie S1805 3005 5um [info]
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- mode operatoire photolithographie S1805 3050 100um [info]
- mode operatoire photolithographie S1805 3050 500um [info]
- mode operatoire photolithographie striping resist lift off [info]
- mode operatoire photolithographie DF 10100 100um [info]
- mode operatoire photolithographie AZ40XT 40um [info]
- Statistical Process Control (Bêta version) [info]
- mode operatoire photolithographie AZ 15nXT 15um [info]
- mode operatoire photolithographie AZ 125nXT 100um [info]
- mode operatoire photolithographie PermNex 3um [info]
- mode operatoire photolithographie AZ4562 protection découpe - dicing resist [info]

Rapport technique

- Environnement et équipements en lithographie UV [info]
- Procédés de lithographie UV [info]

> **Booking and logging are compulsory**



Make Myfab as Mypersonnalfab

> Take a moment to master Myfab's core functions

Home screen or menu Tools/My licenced Tools

- The equipment on which you have a license is displayed
- Click **book** opens booking calendar.

Menu : Tools / view bookings / booking overview

1) Variants
Variant 1 My favourites tick activated
 • display of your favourite equipment and their booking schedule

Variant 2 use filter tick activated
 • Displaying equipment and their booking schedule according to filters
 • Click **Add** add the equipment i your favorites

2) Click on the name of the equipment opens the booking calendar

Menu Tools / All tools

- All the equipment is displayed
- Click **book** opens the booking calendar.

Direct access to the booking calendar

- Calendar icon (top right) / **Calendar**
- Viewing the reservation schedule of the equipment shown in the **resource** drop-down menu (top left)
- Choose your equipment from the drop-down menu
- Set a time slot with the mouse
- Double click in the slot

Inquiring the booking slot

Grey items are optional / **Colour items are mandatory**

Create Booking

Resource: 101 Test tool

Start time: 2018-11-08 12:30

End time: 2018-11-08 12:30

Total time: 30 min

Project: Recherche pour projet

Supplementary information:

Booking message:

Batch No.:

Buttons: Cancel, Book, Click book validate the booking

- Recall of reserved equipment
- Determining the booking slot (Minimum 30 minutes)
- Automatic time calculation
- Project choice (in the list where you have the right to book)
- Additional information useful about the process
- Message that appears on the booking calendar as the mouse passes
- If batch option used check as project-related batch

Initial configuration (to be applied the first time, then remains frozen)

Menu User/My profile / user settings

- set **Remember page filters** to "Always remember filter"
- Save

Menu Tools/ Log / Log status

- In filters set up the 4 fields as follows
- The logs linked to your bookings are under the filters

Using **add/remove columns (x of 11 column chosen)** set the sorting filters to a minimum as follows

You can check for additional items if other information helps you validate logs

3) Log status field gives log situation

Not started: None information validated

Started: Available informations non validated

Completed: All informations validated

4) At any time you can change completed logs (even retroactively)

Menu Tools/Log / Log status

- Click **log** of the booking you want to validate
- The window specific to each equipment is displayed

Grey items are optional / **Colour items are mandatory**

Booked time: 27 Nov 17:00 - 18:30

Project: Développement de nouveaux procédés en caractérisation (Change project)

Batch No.: [input] **Verify**

Log start time: 2018-11-27 10:30

Log end time: 2018-11-27 18:30

Problems during run (If checked, supplying supplementary info about what went wrong is required. This info will be sent to the tool responsible. Also, any required log fields are changed to optional)

Information: [input]

Method: [input]

Thickness (nm): [input]

Wafer: [input] [info]

Focus: [input] [info]

Change status or message for this tool (current status: Available)

Buttons: Save as started, Save as completed

- Recall of the booking and the project (you can change it)
- If batch option used check as project-related batch
- Real-time use to be accurately informed
- Possible accuracy to the minute
- If problem during the process check the box and explain the problem.
- Equipment managers receive a message with your information
- Data on the process to be informed
- Watch out for the units!
- If an uninform field you won't be able to save or complete (MyFab will tell you)
- If you do not have the requested value indicate 999 to be able to save/complete
- Changing equipment status if you notice a recurring problem
- Save as started: information not definitively validated
- Completed: validated information

Home screen → display books still to be validated

- Set the **3 My bookings filters** as follows
- Click **log** to validate an unvalidated slot

Menu Tools / My licenced tools → Logging without booking

Click **log** allows log without having a pre-booking.

To be used mainly to note supplies (tool = Fourniture) or equipment at very short time of use (chemical benches, tencor,)

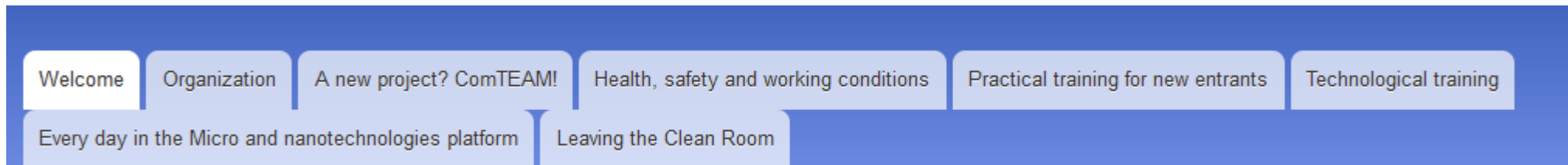
> Furnitures and wafers tools are just to log (not to book)

> Logs fields timespan must be exact as we invoice on it



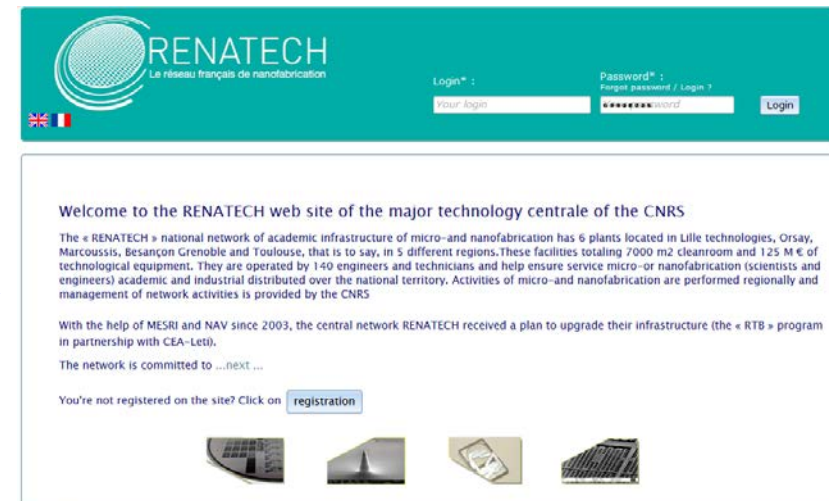
Others numeric tools

> A wealth of information available on [TEAM intranet](#)



> Administrative management required for all projects.

- <https://www.renatech.org/projet/>



©Mandatory fields
Renatech form, Release 6 09 December 28, 2018



The key points to remember

- > An environment that depends on the attitude of each
- > Coexistence of a many projects with different objectives
- > Procedures to apply to give a common framework
- > Know the references and technical coordinators of projects
- > Crucial importance of the MyFab application for booking and logging

YOUR HELP IS ESSENTIAL TO HELP US TO WORK INTELLIGENTLY AND TO ADAPT OUR ORGANIZATION