

MyFab How To : Personal process notebook

https://lims.laas.fr/Default.aspx



LAAS-CNRS / Laboratoire d'analyse et d'architecture des systèmes du CNRS







> Goal

 How to use Myfab to have a precise monitoring of your processes

> Result

- It will be possible to have a "process notebook", created for each process, in Myfab
- This process notebook can be exported to be used out of Myfab





> It can looks like this in an excel file

You can configurate the informations you want to display

Tool name	Project Id	Project name	Start	Stop	Timespan	Supplementary info	Batch Id	Batch name	All log fields
Test tool	P-17-02038	3DCAP	2021-04-01 17:00	2021-04-01 20:00	3		9	Developpements 1	Metal: Ag focus: 15 Thickness [nm]: 25 taille: 4 Température en C°: 20
Test Tool 3	P-17-02038	3DCAP	2021-04-01 20:30	2021-04-01 23:30	3		9	Developpements 1	Number 1: 2 Number 2: 25
Test tool	IG TEAM Caractérisation	Développements de nouveaux procédés en caractérisation	2021-04-02 11:30	2021-04-02 15:30	4		9	Developpements 1	Metal: Au focus: 15 Thickness [nm]: 12 taille: 4 Température en C°: 250
Test tool	IG TEAM Caractérisation	Développements de nouveaux procédés en caractérisation	2021-04-02 16:00	2021-04-02 20:00	4	Need for a precise cleaning before the operation	9	Developpements 1	Metal: Ag focus: 15 Thickness [nm]: 125 taille: 4 Température en C°: 250





> It is needed to know the basics about Myfab

- You can find informations on a <u>dedicated web page</u>
- On which you can watch these four tutorials
- Video 1-Introduction to myfab basics (2'42")
- Video 2-User settings configuration (4'27'')
- Video 3-How to book on Myfab (6'32'')
- Video 4-How to complete the logs (4'45'')





- 1. You create a batch which will act like a "flag"
- 2. When booking you indicate the batch id
- 3. You confirm the batch id when logging
- 4. You can display all the informations linked to the batch number
- 5. This display can be exported in an excel file



1 Creation of a batch

> Menu tools / batches / add batch

		1.1	select the	project you w	ill follow wi	th the batch
Add/Edit Bat	ch					
		Projec	ct:	Select project	~	
Project:	Select project 🗸	Detab		Select project		
Batch status:	Planned	Batch	status:	Développements de nouveaux pr	océdés en c (IG TEAM Ca	actérisation)
		Respo	onsible user:	Développements de nouveaux pr	océdés en c (IG TEAM Chi narac 💌	mie)
Responsible user:	Type to see suggestion (min. 3 charac *					
Batch name:		1	2 salact th	ha hatch status		
Duconnen		T	.2 Select ti	ie Daten Status		
Batch no.:	Batch id will be auto-created when adding the b	patch	tch etatue:	Planned		
Master batch no.:		Dat	ton status.	Planned		
Start date (yyyy-mm-dd):	=0 *	Res	sponsible user:	In Progress	*	
		Det.	teh name:	Completed		
End date (yyyy-mm-dd):	Ē	Bat	con name:		*	
No. of wafers:						
		1	3 Choose t	ne batch respo	onsidie	
Supplementary info:		•	usually it's	you		
		•	typing the	first 3 letters all	ws you to cl	hoose from a list
			typing the	mot o rettero un		
			Responsible use	er: hug		
Add Cancel				avatar buques		
			Batch name:	Hugues Granier	-	
				Hugues Leininge	er	
			Batch no.:	Batch id will be a	uto-created when add	ina



1 Creation of a batch

> Menu tools / batches / add batch



1.4 Give a comprehensible name to the batch

1.5 Myfab will automatically increment the batch id and will give it after the creation

1.6 Choose a "personnal" number for your batch. (it can hep you if you have many batches in a process)

1.7 Select the starting date of your batch (mandatory).

1.8 Options (not mandatory)

- End date of validity of the batch : the best is to keep it empty and to complete it when the process connected to the batch is completed
- Number of wafers : just for information
- Supplementary info : every others informations you think are relevant about the batch



1 Creation of a batch

> Menu tools / batches / batch list

Define the available search filters fields



- Search filter fields : to find specific batches
 - mono or multiple criterium search
- Click to renew the display of the results

	C	Display th	e result o	f your search								
Add/remove columns ((9 of 11 columns c	hosen)										
Bal	atch Id 🔺 🛛 Batch	name	Master batch id	Project Id	Project	Lab user	Start date	End date	Batch status	Supplementary info	BatchId A Batch stat	usId Nr of wafers
Edit History 9	Granie	er 3dcap avril 2021	1	IG TEAM Caractérisation	Développements de nouveaux procédés en caractérisation	Hugues Granier	2021-04-01	2024-04-30	In Progress		9 2	5
Edit History 10	Test b	atch A	1	IG TEAM Caractérisation	Développements de nouveaux procédés en caractérisation	Hugues Granier	2021-04-02		Planned		10 1	
Edit History 11	Test p	eda	10	IG TEAM Caractérisation	Développements de nouveaux procédés en caractérisation	pedagogie utilisateur	2021-04-01		Planned		11 1	
Add New		\searrow		Define th	ne batches parameters availal	ble in the dis	splay of	the re	sults of	your search	1	
\mathbf{h}	History of the completed logs in this batch (ie the process notebook for this batch) Excel extraction of the disp											
ack to			Edition	of the hatch i	informations to complete/cha	nge them						

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2 bookings with a batch number													
In th	In the example we will book with this batch in this project												
Add/remove columns (9 of 11	olumns q osen)												
Batch Id 🔺	Batch name	Mas er batch id	Project Id	Project		Lab user	Start date	End date	Batch status	Supplementary info	BatchId 🔺	Batch statusId	Nr of wafers
Edit History 9	Developpements 1	1	IG TEAM Caractérisation	Développements de nouveaux	procédés en caractérisation	Hugues Granier	2021-04-01	2024-04-30	In Progress		9	2	5
Edit History 10	Test batch A	1	IG TEAM Caractérisation	Développements de nouveaux	procédés en caractérisation	Hugues Granier	2021-04-02		Planned		10	1	
Edit History 11	Test peda	10	IG TEAM Caractérisation	Développements de nouveaux	procédés en caractérisation	pedagogie utilisateur	2021-04-01		Planned		11	1	
Show Page: 1 (Total Re	ords: 3)											Records Per Page:	10 🗸 🖡

Add New

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Note that you can have as many batches as you want in a project.

It can be interesting when you want to try various processes in a same project; because at the end you will have one batch (= process noteboook) per process



2 booking with a batch number

In the booking display add the batch id (not the master batch n°)

Create Booking		Edit Booking		The batch entered do	es not belong to the selected project
Resource:	101Test tool	Resource:	101Test tool	Resource:	101Test
Start time:	2021-04-02 16:00 🗸	Start time:	2021-04-02 16:00 🗸	Start time:	2021-04-02 16:00 🗸
		End time:	2021-04-02 20:00 ~	End time:	2021-04-02 20:00 ~
End time:	2021-04-02 20:00 ~	Total time:	4 hours	Total time:	4 hours
Total time:	4 hours	Project:	Q Search for project Développements de nouveaux proc	Project:	Q Search for project Développements de nouveaux proc
	QSearch for project	Resource:	Book self as personal resource	Resource:	Book self as personal resource
Project:	Développements de nouveaux proc ~	Supplementary information:		Supplementary information:	
Resource:	Book self as personal resource				
Supplementary information:		Booking message:		Booking message:	
		Batch No.	9 Verify Developpements 1	Batch No.	1 Verify
Booking message:			1		
Batch No.	9 Verify Allows y if this ba	ou to verify ^{is o} (it itch id Yo	connected to the project displays the batch name) Du can book	is not connecte (it displays an e You cannot	ed to the project error message) book with this batch id



3 logging with a batch number



Save as 'Completed'

The batch id indicated in the booking is automatically completed by MyFab

The supplementary information field help to note more informations than the ones indicates in the log fields bellow

Nothing else to do than in classical log fields completions



4 Display your process notebook

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> Menu tools / batches / log history by batch

Define the available search filters fields Log history by batch Add/remove filters (4 of 24 filters chosen) Optional filters for this list (Hide filters...) Batch id: Batch name: -- All projects where I am a membe ~ Batch owner: 2018-03-01 🗗 to: View logs from: EP? Project Id: Project name: Batch Id: Batch name: Apply filters

It is relevant to choose the fields connected to batches and projects

Column Name	Visible
User	
Tool Id	
Tool name	
Project Id	
Project name	
Start	
Stop	
Timespan	
Supplementary info	
Batch Id	
Batch name	
Completed date	
All log fields	
Cost centre	
Logs tart date	
Log stop date	
Master batch Id	
Name	
Project department name	
Lab group of project	
Project university/company r	name
User department name	
User laboratory group	
User university/company	
OK Cancel Rest	ore to default Select all

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4 Display your process notebook

> Menu tools / batches / log history by batch

Define the parameters you want to display in your process notebook

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Supplementary inforations that complet the log fields

Log fields give the process details

Add/remove cor	iumns (10 or 25 columns chosen)								
Tool name	Project Id	Project name	Start	Stop	Timespan	Supplementary it fo	Batch	II Batch name	All log fields
Test tool	P-17-02038	ЗДСАР	2021-04-01 17:00	2021-04-01 20:00	3		9	Developpements 1	Metal: Ag focus: 15 Thickness [nm]: 25 taille: 4 Température en C°: 20
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Show Page:	1 (Total Records: 4)								Records Per Page: 10 V
		Display of th	no rosult	of your s	oarch				

Display of the result of your search

Excel extraction to create your process notebook out of Myfab



5-The process notebook

> Once extracted you can treat the informations in the Excel file

Tool name	Project Id	Project name	Start	Stop	Timespan	Supplementary info	Batch Id	Batch name	All log fields
Test tool	P-17-02038	3DCAP	2021-04-01 17:00	2021-04-01 20:00	3		9	Developpements 1	Metal: Ag focus: 15 Thickness [nm]: 25 taille: 4 Température en C°: 20
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Test tool	IG TEAM Caractérisation	Développements de nouveaux procédés en caractérisation	2021-04-02 11:30	2021-04-02 15:30	4		9	Developpements 1	Metal: Au focus: 15 Thickness [nm]: 12 taille: 4 Température en C°: 250
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